Photochemical Reaction of 14. Irradiation of a 1:1 mixture of 14 and 15 (100 mg, 0.33 mmol) in methylene chloride for 1 h gave 28 (45 mg, 90%) as yellow crystals: mp >300 °C (ethyl acetate); IR (Nujol) 1790, 1660 cm⁻¹; ¹H NMR (CDCl₃) 1.55, 2.14 (AB q, J = 10.0 Hz, 2 H), 3.58 (br s, 4 H), 3.89 (br s, 2 H), 7.70,8.10 (AA'BB', 4 H); mass spectrum, m/z 304 (M⁺). Anal. (C₁₉H₁₂O₄) C, H.

The filtrate was shown to be mainly composed of 15 by ¹H NMR and IR spectra.

Transannular Cyclization of 22. Compound 22 (65 mg, 0.25 mmol) was dissolved in chloroform (1 mL) and exposed to atmospheric moisture for 3 days. The precipitated solids were collected by filtration and recrystallized from ethyl acetate to give 24 (66 mg, 95%) as colorless crystals: mp >300 °C; IR (Nujol) 3420, 1760 cm⁻¹; ¹H NMR (Me₂SO- d_6) δ 1.36, 1.68 (AB q, J = 9.2 Hz, 2 H), 3.24–3.60 (m, 6 H), 6.28 (s, 2 H), 8.41 (s, D₂O exchangeable, 2 H); UV (CH₃CN) 303 nm (ϵ 4500); mass spectrum, m/z 272 (M⁺), 254 (M – 18). Anal. (C₁₅H₁₂O₅) C, H.

Acetylation of 24. To a solution of 24 (95 mg, 0.35 mmol) in pyridine (5 mL) were added acetic anhydride (5 mL) and a trace of 4-(dimethylamino)pyridine. The resulting solution was stirred at room temperature for 3 days and then diluted with water. The mixture was extracted with ethyl acetate, dried over anhydrous Na₂SO₄, evaporated under reduced pressure, and crystallized from ether to give 25 (60 mg, 48%) as colorless needles: mp 283-285 °C; IR (Nujol) 1778, 1765 cm⁻¹; ¹H NMR (CDCl₃) § 1.54, 2.18 (AB q, J = 10.0 Hz, 2 H), 2.34 (s, 6 H), 3.44 (br s, 4 H), 3.62 (br s, 2 H)H), 7.05 (s, 2 H); mass spectrum, m/z 356 (M⁺). Anal. (C₁₀H₁₆O₇) C. H.

Acknowledgment. We are indebted to Dr. Shiro Morita, who provided technical assistance during earlier stages of this work.

Registry No. 4, 23077-93-2; 5, 78456-63-0; 6, 1709-63-3; 7, 78456-64-1; 8, 78456-65-2; 9, 78456-66-3; 10, 78456-67-4; 11, 78512-50-2; 12, 78456-68-5; 13, 78512-51-3; 14, 78456-69-6; 15, 78512-52-4; 16, 78513-24-3; 18, 78456-70-9; 19, 78512-53-5; 20, 78456-71-0; 21, 78514-61-1; 22, 78456-72-1; 24, 78456-73-2; 25, 78456-74-3; 27, 78456-75-4; 28, 78456-76-5; naphthazarin, 475-38-7; cyclopentadiene, 542-92-7; quadricyclane, 278-06-8; anthracene, 120-12-7.

Supplementary Material Available: Table II, LUMO energies and coefficients (1 page). Ordering information is given on any current masthead page.

Potential Diuretic- β -Adrenergic Blocking Agents: Synthesis of 3-[2-[(1,1-Dimethylethyl)amino]-1-hydroxyethyl]-1,4-dioxino[2,3-g]quinolines

Alvin K. Willard,^{*1} Robert L. Smith, and Edward J. Cragoe, Jr.

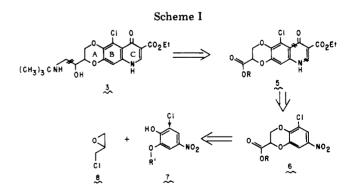
Merck Sharp and Dohme Research Laboratories, West Point, Pennsylvania 19486

Received February 23, 1981

A series of hybrid structures were designed as potential diuretic- β -adrenergic blocking agents on the basis of the structures of the diuretic quincarbate (2) and a benzodioxane β blocker, 1. Synthesis of the hybrids 50 and 51 as well as improved synthesis of the parent drugs 1 and 2 were developed. The key intermediate in the synthesis of 50 and 51 was the tricyclic diester 29 in which the quinolone functionality was masked as the corresponding 4-chloroquinoline. Discrimination between the methyl and ethyl esters in 29 was achieved by selective hydrolysis of the methyl ester and set the stage for attachment of the amino alcohol side chain and subsequent unmasking of the quinolone. Phosphoryl chloride induced cyclization of the adduct 25 afforded the tricyclic diester 29 along with the dioxino[2,3-f]quinoline 27 as the minor side product. The adduct 25 was prepared from the 2-(hydroxymethyl)-7-nitrobenzodioxane 15 which, in turn, was available from the monoprotected catechols 11 and 12. Construction of the monoprotected catechols solved most of the regiochemical problems posed by the structures 50 and 51. The tricyclic amino alcohols 50 and 51 were essentially devoid of diuretic and β -adrenergic blocking activity.

The most important first-line drug therapies for essential hypertension are diuretics² and β -adrenergic blocking agents.³ In many instances, neither of these drugs alone adequately controls blood pressure, and, as a result, combinations of β blockers and diuretics have been subjected to extensive clinical trials with encouraging results.⁴ An attractive alternative to this combination therapy would be a single entity exhibiting both of the desired pharmacological actions. The tricyclic amino alcohols 3 and 4 were

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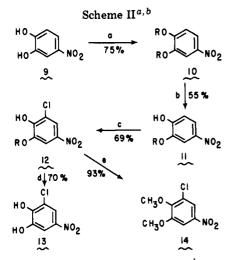


designed as potential β -blocker diuretics after considering the structures of the known β blocker 1⁵ and the diuretic

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 Dirks, J. H. "Hospital Practice"; New York: H. P. Publishing Co., 1979; pp 99-110.
 Heikkilä, J.; Jounela, A.; Katila, M.; Luomanmäki, K.; Frick, M.

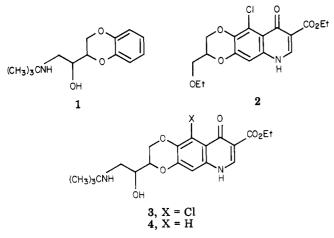
H. Ann. Clin. Res. 1979, 11, 267-89.

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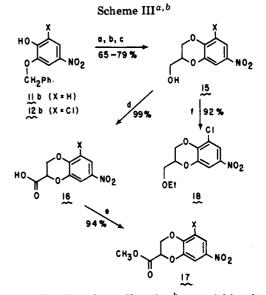


^a Series a, $R = CH_3$; series b, $R = PhCH_2$. ^b (a) RX, NaH, DMF; (b) KOH, H₂O, CH₃OCH₂CH₂OH; reflux; (c) Cl₂, HOAc; (d) 40% aqueous HBr, HOAc, reflux; (e) CH₃I, K₂CO₃, DMF, 60 °C.

quincarbate (2).⁶ The syntheses of these hybrids are described herein.



In the retrosynthetic analysis (Scheme I), attachment of the amino alcohol side chain late in the synthesis serves to postpone the attendant isomer separation and, therefore, was deemed desirable. Several methods are known for the stepwise construction of the amino alcohol side chain;⁷ each method requires either the acid or aldehyde oxidation state at the point of formation of the final carbon-carbon bond. Thus, the tricyclic diester 5 becomes the key synthetic intermediate. In view of the various methods available for differentiation of methyl and ethyl esters,⁸ the simplest choice for R in structure 5 was the methyl radical. Quinolone rings such as that incorporated in 5 can be constructed by known methods⁹ from anilines, and precedent⁹ suggested that the desired regiochemistry might be obtained. This disconnection leads to the substituted benzodioxane 6. Regiochemical requirements for constructin



^a Series a, X = H; series b, X = Cl. ^b (a) epichlorohydrin, piperidine, reflux; (b) HCl, H_2O , HOAc, reflux; (c) KOH, H₂O; (d) Jones reagent, acetone, 15 °C; (e) CH₃I, KHCO₃, DMF; (f) EtI, NaH, HMPA, 20 °C.

of benzodioxane 6 suggest the monoprotected catechol 7 as a precursor.^{10,11} Catechol 7 would also allow the requisite chlorine atom to be introduced with regiochemical control.

Preparation of the Aromatic Nucleus. The chemistry required for preparation of the desired monoprotected nitrocatechols was reported by Page and Clinton,¹² who demonstrated the selective cleavage of dialkyl ethers of nitrocatechols by hydroxide as well as halogenation of the resulting phenols. Thus, by use of their procedure, both the dimethyl ether 10a and the dibenzyl ether 10b could be selectively cleaved by base to give the monoprotected catechols 11 (Scheme II). Subsequent chlorination provided tetrasubstituted aromatic compounds 12 in which most of the regiochemical requirements had been satisfied. Cleavage of the methyl ether 12a provided the disubstituted catechol 13 and alkylation gave the dimethyl ether 14. These intermediates were important for aspects of this work which will be discussed elsewhere.

Construction of the Benzodioxane. Scheme III depicts construction of the benzodioxane ring from the monobenzyl ether 12b. The monobenzyl ether 12b was alkylated with epichlorohydrin in the presence of piperidine, the benzyl ether was then cleaved by acid,^{11b} and finally, ring closure was effected with base to afford the benzodioxane 15b in 65% overall yield. The success of this three-step process (without purification of intermediates) was predicated on complete removal of epichlorohydrin and dichlorohydroxypropane by addition and evaporation of xylene in the first step and similar removal of HCl and acetic acid by use of ethanol in the second step.

Attempts to obtain the benzodioxane 15b from the more readily accessible monomethyl ether 12a were thwarted when the intermediate alkylated product 19 could not be selectively deprotected. A variety of methods, including molten pyridinium hydrochloride, 40% aqueous HBr or concentrated HCl in acetic acid, and trimethylsilyl iodide¹³

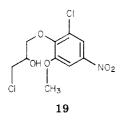
^{(6) (}a) van Dijk, J.; Hartog, J.; Boschman, T. A. C. J. Med. Chem. 1976, 19, 982. (b) Boschman, T. A. C.; Korsloot, J. G. U.S. Patent 3865 832, 1975. (c) Boschman, T. A. C.; van Dijk, J.; Hartog, J.; Walop, J. N. In "Diuretic Agents"; Cragoe, E. J., Jr., Ed.; American Chemical Society: Washington, DC, 1978; p 140.

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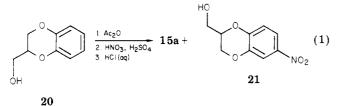
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in carbon tetrachloride resulted in competitive cleavage of both the three-carbon ether and the methyl ether.

Direct nitration of the acetate of 2-(hydroxymethyl)benzodioxane (20) was reported^{11a,14} to give exclusively the desired 7-nitro derivative 15a. In fact, ¹³C NMR spectra of the isolated reaction products readily verified that nearly equal amounts of the two isomers 15a and 21 had formed (eq 1). With considerable effort 15a could be induced to

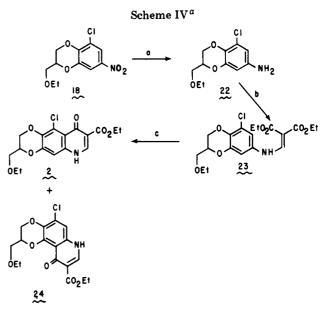


selectively crystallize. The fact that a very simple fractional crystallization of the desired isomer at a later stage in the synthesis was possible made this a practical route for the dechloro series \mathbf{a} , leading to the tricyclic target 4 (see below).

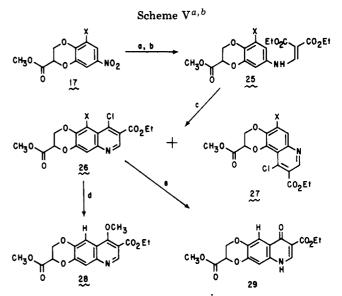
Jones oxidation¹⁵ of alcohols 15 provided nearly quantitative yields of the acids 16. In order to simplify intermediate steps in their synthesis, we decided to protect the acids as their methyl esters 17. Finally, the 2-ethoxymethyl derivative 18, required for the synthesis of quincarbate (2) (Scheme IV), was readily available from the 2-(hydroxymethyl)benzodioxane 15b by alkylation.

Construction of the Quinoline Ring. The most common quinolone synthesis⁹ is demonstrated by the conversion of the nitrobenzodioxane 18 into quincarbate (2) as outlined in Scheme IV. This synthesis of quincarbate has been briefly outlined by van Dijk, Hartog, and Boschman,^{6a} and the details have appeared in the patent literature.^{6b} The conversion, as carried out in these laboratories, involved thermal cyclization of adduct 23 to give a 70:30 mixture of regioisomers 2 and 24. The predominant, desired isomer 2 could be isolated by fractional crystallization from DMF to complete the synthesis of quincarbate.

With ester functionality attached to the benzodioxane ring, as in the adduct 25, thermal cyclization to form the quinolone ring is no longer successful. An alternative cyclization was reported by Agui, Mitani, Nakashita, and Nakagome,¹⁶ who found that diethyl malonates such as 25 (Scheme V) could be induced to cyclize in refluxing phosphoryl chloride to provide 4-chloroquinolines directly. Synthesis of the key tricyclic intermediate 26 began with preparation of the adduct 25 in two steps from the nitrobenzodioxane 17. When the sequence was carried out with a mixture of benzodioxanes 15a and 21, the desired isomer 25a was isolated cleanly following a single recrystallization of the mixture from 2-propanol.



^a (a) H₂, PtO₂, 50 psi; (b) EtOCH=C(CO₂Et)₂, 80 °C, -EtOH; (c) 200 °C, Dowtherm A.



^a Series a, X = H; series b, X = Cl. ^b (a) H_2 , PtO₂, 50 psi; (b) EtOCH=C(CO₂Et)₂, 80 °C, -EtOH; (c) POCl₃, reflux; (d) CH₃OH, HCl; (e) HCl, aqueous Me₂SO.

Heating adducts 25 in refluxing phosphoryl chloride for a few hours¹⁶ gave a mixture of tricyclic chloroquinolines 26 and 27, with the desired linear isomer 26 predominating. The ratio of the two isomers (26/27) was 70:30 in the **a** series (X = H) and 80:20 in the **b** series (X = Cl). The improved solubility and chromatographic properties of these chloroquinolines compared to the corresponding quinolones (e.g., 29) facilitated their separation by column chromatography.

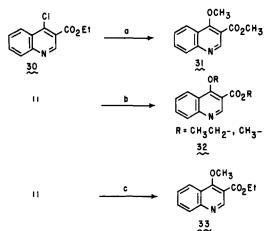
Masking of the quinolone as the more stable methoxy derivative 28 was briefly investigated as described in Scheme VI. Treatment of chloroquinoline 30 with sodium methoxide rapidly afforded the methyl ether methyl ester 31. In an attempt to thwart the observed undesired transesterification, a mixture of chloroquinoline 30 and 1 equiv of methanol in THF was cooled to -78 °C and treated with 1 equiv of potassium *tert*-butoxide. Within a few minutes the chloroquinoline 30 was consumed, giving a mixture of ethers 32 in which ethyl and methyl radicals were evenly distributed between the ester and ether

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Scheme VI^a



^a (a) 1 equiv of NaOCH₃, CH₃OH; (b) 1 equiv of CH₃OH, THF, 1 equiv of KOC(CH₃)₃, -78 °C; (c) CH₃OH, HCl (catalyst).

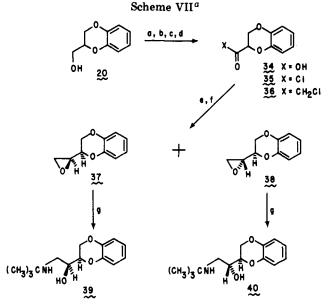
functional groups. This result suggested that, under basic conditions, fast transesterification was preventing the clean conversion of the chloroquinoline 30 into the desired methyl ether ethyl ester 33.

Finally, a selective method was discovered for introducing the methyl ether while leaving the ethyl ester intact. Treatment of chloroquinoline 30 with a trace of HCl (generated in situ by addition of 1 drop of acetyl chloride) in anhydrous methanol caused a slow but clean conversion to the methyl ether 33 with no sign of concomitant transesterification. These same conditions permitted the conversion of the more complex chloroquinoline 26a into the methyl ether 28 in 79% yield. Subsequent studies showed that the methyl ethers, at least in the a series (X = H), were too unreactive. Hence, the chloroquinolines such as 26 were a more useful masked form of the quinolone.

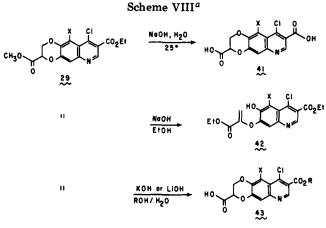
Unmasking of the quinolones by hydrolysis of the chloroquinolines would ultimately be necessary. A serendipitous observation¹⁷ suggested the most convenient and selective reaction conditions for achieving this conversion. Chloroquinoline 26 is converted cleanly to the quinolone 29 by treatment with aqueous HCl in dimethyl sulfoxide. Other solvents are much less satisfactory for this conversion.

Addition of the Amino Alcohol Side Chain. Syntheses of the amino alcohols 39 and 40 (Scheme VII) were reported earlier by Howe, Rao, and Chodnekar.⁵ We also prepared these compounds by a somewhat different route in anticipation of the chemistry which would be necessary for the synthesis of the target hybrids.

The three-step conversion of 2-(hydroxymethyl)benzodioxane (20) to the chloro ketone 36 took advantage of proven chemistry.^{18,19} Reduction of the chloro ketone 36 with sodium borohydride followed by brief treatment with sodium hydroxide provided a mixture of the epoxides 37 and 38 which were separated by chromatography on silica gel. Each of the epoxides was converted to the corresponding amino alcohol 39 or 40 by treatment with excess *tert*-butylamine. Assignment of the relative configurations



^a (a) KMnO₄, KOH, H₂O; (b) SOCl₂, benzene 25 °C; (c) CH₂N₂, ether; (d) anhydrous HCl, ether; (e) NaBH₄, CH₃OH; (f) NaOH, CH₃OH; (g) *t*-BuNH₂, EtOH, reflux.

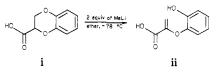


^a Series a, X = H; series b, X = Cl.

of the amino alcohols 39 and 40 (and thereby the epoxides 37 and 38) is based on the NMR arguments of Howe, Rao, and Chodnekar.⁵ We have confirmed this assignment by determination of the single-crystal structure of amino alcohol 40 by X-ray diffraction.²⁰

A prerequisite for applying this chemistry to the tricyclic series was selective cleavage of the methyl ester in the diesters 29 (Scheme VIII). Solubility factors led to an equal mixture of recovered starting material and the diacid 41a when the hydrolysis of diester 29a was attempted with 1 equiv of sodium hydroxide in water. Although replacement of water in the reaction mixture with ethanol eliminated the formation of diacid 41a, cleavage of the benzodioxane ring became competitive with ester hydrolysis.²¹ The diethyl ester 42a was tentatively identified as the

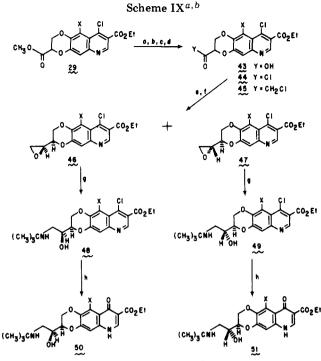
⁽²¹⁾ A similar cleavage of a benzodioxane ring was also noted in attempts to convert the carboxylic acid i to the corresponding methyl ketone: Stokker, G. E., unpublished results from these laboratories.



⁽¹⁷⁾ During a ¹³C NMR study of tautomerism of the quinolone ring system, Dr. D. W. Cochran of these laboratories noted the rapid destruction of chloroquinoline **26b** in wet Me₂SO- d_6 . Closer examination indicated that this destruction was simply clean hydrolysis to the corresponding quinolone. (18) Rosnati, V.; de Marchi, F. Gazz. Chim. Ital. **1961**, 91, 605.

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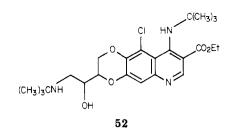
^a Series a, X = H; series b, X = Cl. ^b (a) For X = H the reagents were KOH, EtOH, and H₂O, and for X = Cl the reagents were LiOH, EtOH, and H₂O; (b) (COCl)₂, 0 °C; (c) CH₂N₂, ether, THF; (d) HCl, ether, THF; (e) NaBH₄, EtOH, 0 °C; (f) NaOH, THF, EtOH; (g) for X = H the conditions were (CH₃)₃CNH₂, EtOH, reflux, and 2 h, and for X = Cl the conditions were (CH₃)₃CNH₂, CF₃CH₂OH, 20 °C, and 72 h; (h) aqueous HCl, Me₂SO.

product of this process. Successful hydrolysis required careful selection of the water-ethanol solvent ratio in order to balance solubility problems and diacid formation with ring cleavage. In ethanol-water (9:1) a 91% yield of acid **43a** was obtained with no concomitant ring cleavage. Benzodioxane cleavage could not be completely suppressed during the hydrolysis of diester **29b**, and, in this case, the ethyl ester **42b** was isolated. If methanol was substituted for ethanol in the hydrolysis, up to 30% transesterification of the ethyl ester was observed.

With the acids 43 in hand, further construction (Scheme IX) of the amino alcohol side chain followed the route described previously (Scheme VII) for benzodioxanes 39 and 40. No recognizable acid chloride resulted from treatment of acids 43 with thionyl chloride. Oxalyl chloride, on the other hand, rapidly and cleanly converted the acids to the corresponding acid chlorides 44. Sequential treatment of the acid chlorides 44 with diazomethane and HCl under strictly anhydrous conditions provided the chloro ketones 45. Reduction with sodium borohydride and cyclization of the resulting chlorohydrins gave, in each case, a mixture of epoxides 46 and 47.

The first instance in the entire synthesis where the presence of the 10-chloro substituent significantly affected reactivity was the reaction of the epoxides 46 and 47 with *tert*-butylamine. The mixture of epoxides 46a and 47a was treated with 2 equiv of *tert*-butylamine in ethanol at reflux for 2 h to give the amino alcohols 48a and 49a. These diastereoisomers were separated by chromatography. Isomer separation was accomplished at the epoxide stage for epoxides 46b and 47b, again by chromatography. Treatment of these epoxides as described above gave the diadduct 52 as the major product.

Reaction of *tert*-butylamine with epoxides 46b and 47b in aprotic solvents was very slow. Both water and $LiClO_4$



catalyzed the reaction in THF but did not improve the selectivity. We considered that enhancement of the hydrogen bond donating properties of the solvent might favor reaction at the epoxide center. When trifluoroethanol was substituted for ethanol and the reaction was carried out as above (reflux), formation of the side product 52 was diminished. The best conditions found for selective epoxide opening were treatment of 46b or 47b with 5 equiv of *tert*-butylamine in trifluoroethanol at room temperature. Complete consumption of the epoxide required 72 h and was accompanied by formation of about 15% of the diadduct 52.

Unmasking of the quinolone rings completed the syntheses of the hybrids 50 and 51. We took advantage of the observation mentioned above that acid-catalyzed hydrolysis was extremely facile in Me₂SO.¹⁷ Again the enhanced reactivity of the quinoline nucleus bearing the 10-chlorine was noted. Hydrolysis of the chloroquinolines 48a and 49a with aqueous HCl in Me₂SO required 3 h, whereas, hydrolysis of the dichloro derivatives 48b and 49b was complete within 15 min under the same conditions.

All four of the final targets were essentially devoid of diuretic and β -adrenergic blocking activity. The syntheses of these products, however, required development of new procedures for construction of this family of heterocycles. Masking of 1,4-dihydro-4-oxoquinolines as the corresponding 4-chloroquinolines and 4-methoxyquinolines was fully exploited. Selective conditions for several reactions were developed which should be useful in other synthetic endeavors.

Experimental Section

General Methods. Complete experimental details for each reaction depicted in the schemes are provided as supplementary material. Selected experimental procedures are presented here.

All reactions which were potentially sensitive to atmospheric moisture or oxygen were run in an atmosphere of purified nitrogen. "Dry" solvents were dried as follows: "reagent grade" dimethylformamide (DMF) and hexamethylphosphoramide (HMPA) were dried over 4A molecular sieves; tetrahydrofuran (THF) was distilled from a blue solution of benzophenone ketyl; diethyl ether (anhydrous ether) was obtained from Mallinckrodt and was used from a freshly opened can.

Diethyl [[[2-(Methoxycarbonyl)-5-chloro-1,4-benzodioxan-7-yl]amino]methylene]malonate (25b). A solution of 8.87 g (32.49 mmol) of the nitro ester 17b in 200 mL of absolute ethanol was hydrogenated on a Parr apparatus at 50 psi of H₂ in the presence of 500 mg of PtO_2 . The calculated amount of hydrogen was taken up in 1 h. The solution was vacuum filtered to remove the catalyst, and the ethanol was evaporated. To the residue was added 7.02 g (32.49 mmol) of diethyl (ethoxymethylene)malonate, and the resulting mixture was heated for 1 h on a steam bath under water-aspirator vacuum to give a homogeneous liquid. This liquid was dissolved in hot 2-propanol (120 mL) and allowed to crystallize. This gave 10.15 g (75%) of fine white needles, mp 130-131.5 °C. An analytical sample was prepared by recrystallization from 2-propanol to give fine white needles: mp 130–131.5 °C; NMR (CDCl₃) δ 1.31 and 1.36 (t, 3 H, J = 7 Hz, CH₂CH₃), 3.84 (s, 3, CH₃O), 4.27 and 4.33 (q, 2, J = 7 Hz, CH_2CH_3), 4.50 (m, 2, $OCHCH_2O$), 4.92 (t, 1, J = 3.5 Hz, CH), 6.81 (s, 2, aromatic H), 8.39 (d, 1, J = 14 Hz, vinylic H), 10.9 (br d, 1, J = 14 Hz, CH), 6.81 (s, 2, aromatic H), 8.39 (d, 1, J =14 Hz, vinylic H), 10.9 (br d, 1, J = 14 Hz, NH); IR (CHCl₃) 1768,

1705, 1695, 1660, 1615, 1585, 1500, 1255, 1150 cm⁻¹.

Anal. Calcd for C₁₈H₂₀ClNO₈: C, 52.24; H, 4.87; N, 3.38. Found: C, 52.25; H, 5.09; N, 3.36.

Ethyl 9,10-Dichloro-2,3-dihydro-3-(methoxycarbonyl)-1,4-dioxino[2,3-g]quinoline-8-carboxylate (26b) and Ethyl 5,10-Dichloro-2,3-dihydro-2-(methoxycarbonyl)-1,4-dioxino-[2,3-f]quinoline-9-carboxylate (27b). A solution of 3.0 g (7.25 mmol) of the (aminomethylene)malonate 25b in 20 mL of phosphoryl chloride was stirred at reflux for 18 h. Evaporation of the phosphoryl chloride was followed by addition and similar removal of two portions of xylene. The resulting red wax was dissolved in dichloromethane and shaken with ice-cold 5% aqueous NaOH solution. After dilution with ether, the organic phase was isolated, washed with water and saturated brine, and dried (MgSO₄). Evaporation of the solvents left 2.7 g of an orange solid. NMR analysis indicated that this was an 80:20 mixture of the two cyclization products 26b and 27b. The two isomers were separated by flash chromatography²² on silica gel with 10% ether/dichloromethane as eluant. A portion of the more mobile, minor isomer 27b was recrystallized from hexane to give yellow needles: mp 137–138.5 °C; NMR (CDCl₃) δ 1.42 (t, 3, J = 7 Hz, CH_3CH_2), 3.84 (s, 3, CH_3O), 4.47 (q, 2, J = 7 Hz, CH_3CH_2O), 4.6 $(m, 2, C_3H's), 5.10 (t, 1, J = 3 Hz, C_2H), 7.87 (s, 1, C_6H), 8.90 (br, 1)$ s, 1, C₈H); IR (CHCl₃) 1768 (m), 1735 (s), 1605 (m), 1585 (m), 1550 (s), 1485 (s), 1423 (s), 1330 (s), 1272 (s), 1106 (s) cm⁻¹; UV max (ethanol) 216 nm (log ϵ 4.27) 262 (4.82), 309 (3.50), 355 (3.43). Anal. Calcd for C₁₆H₁₃Cl₂NO₆: C, 49.76; H, 3.39; N, 3.62. Found: C, 49.96; H, 3.35; N, 3.53.

A portion of the less mobile, major isomer 26b was recrystallized from hexane-dichloromethane to provide fine white needles: mp 174–175 °C; NMR (CDCl₃) δ 1.44 (t, 3, J = 7 Hz, CH₃CH₂O), 3.87 (s, 3, CH₃O), 4.51 (q, 2, J = 7 Hz CH₃CH₂O), 4.65 (m, 2, C₂H's), 5.07 (t, 1, J = 3 Hz, C₃H), 7.75 (s, 1, C₅H), 8.92 (s, 1, C₇H); IR (CHCl₃) 1766 (m), 1732 (s), 1538 (m), 1585 (m), 1488 (s), 1450 (s), 1320 (s), 1159 (s), cm⁻¹; UV max (ethanol) 223 nm (log ϵ 4.33), 259 (4.70), 331 (3.89), 343 (3.90).

Anal. Calcd for C₁₆H₁₃Cl₂NO₆: C, 49.76; H, 3.39; N, 3.62. Found: C, 49.71; H, 3.41; N, 3.46.

9-Chloro-8-(ethoxycarbonyl)-2,3-dihydro-1,4-dioxino[2,3g]quinoline-3-carboxylic Acid (43a). A suspension of 620 mg (1.76 mmol) of the diester 29a in 14.0 mL of 0.139 M KOH in ethanol-water (9:1; 1.94 mmol, 1.1 equiv) was stirred at 0 °C for 30 min. The homogeneous reaction mixture was then diluted with water (130 mL) and acidified by addition of acetic acid (2 mL). The precipitate was collected by filtration and dried to give 543 mg (91%) of the desired monocarboxylic acid 43a as a white solid: NMR (CF₃CO₂D) δ 1.53 (t, 3, J = 7 Hz, CH₃), 4.70 (q, 2, J = 7Hz, CH_2CH_3), 4.8 (m, 2, $CHCH_2O$), 5.38 (t, 1, J = 3 Hz, $CHCH_2O$), 7.87 and 8.20 (s, 1, aromatic H), 9.30 (s, 1, CH=N); IR (KBr) 3200-2700 (br, CO₂H,OH), 1695 (C=O), 1710 (sh), 1475 (s).

Anal. Calcd for C₁₅H₁₂ClNO₆: Cl, 10.50. Found: Cl, 10.64. A second hydrolysis under similar conditions but with methanol-water (9:1) as the solvent resulted in a comparable yield of the monocarboxylic acid 43a. However, NMR analysis indicated that approximately 60% of the ethyl ester had been converted under these conditions to the corresponding methyl ester: NMR $(CF_3CO_2D) \delta 4.21$, s, CH_3O). The diester **29a** shows a different chemical shift for the methyl ester at carbon 3: NMR (CF_3CO_2D) δ 3.98 (s, CH₃O).

A third hydrolysis was attempted with 2.0 equiv of NaOH in water (0.1 N). After 4 h at room temperature the suspension initially present had dissolved. Acidification of small aliquots (pH 2 or 4) caused no precipitation. The reaction mixture was evaporated and dried at 25 °C (0.1 mm). The residue dissolved completely in CF_3CO_2D and was identified as the diacid 41a:

(26) Assignment of the relative configuration of the epoxides 37 and 38 is based on their respective subsequent conversion to the amino al-cohols 39 and 40. Howe⁵ has assigned the relative configurations of amino alcohols 39 and 40 from analysis of their NMR spectra. The R^*, R^* configuration of amino alcohol 40 was confirmed by solution of its single-crystal structure by X-ray diffraction.²⁰ NMR (CF₃CO₂D) δ 4.77 (m, 2, OCH₂CHO), 5.37 (t, 1, J = 3 Hz, CH₂CHO) 7.83 and 8.23 (s, 1, aromatic H), 9.35 (s, 1, CH=N). Hydrolysis with 1 equiv of NaOH in water (0.1 N) after 4 h gave a mixture of diacid 41a and starting diester 29a.

Hydrolyses were also performed with NaOH (1.0 equiv) in ethanol-THF-water (11:3:1) and with KOH (1.0 equiv) in methanol. The reaction mixture turned yellow in each case. Dilution with water and acidification with acetic acid as described above provided a precipitate which was collected and dried. NMR analysis indicated that, in each case, the product consisted of a mixture of the desired ester 43a (including some transesterification in the KOH/methanol product) along with about 50% of a new product resulting from cleavage of the benzodioxane ring which was tentatively assigned the structure 42a: NMR (CF₃CO₂D) δ 6.07 and 6.63 (d, 1, J = 3 Hz, =CH₂).

9,10-Dichloro-8-(ethoxycarbonyl)-2,3-dihydro-1,4-dioxino[2,3-g]quinoline-3-carboxylic Acid (43b). A suspension of 2.0 g (5.18 mmol) of the diester 29b in 100 mL of ethanol-water (9:1) was stirred at 0 °C while 2.85 mL (5.70 mmol) of 2.0 N LiOH in water was added dropwise over 10 min. Following the addition, the reaction mixture was stirred at 0 °C for 1 h. After addition of 8.0 mL of acetic acid, the reaction mixture was filtered to remove a small amount of insoluble material. The filtrate was evaporated at 50 °C, and water (100 mL) was added. The precipitate was collected by filtration and dried in a stream of air to give 1.84 g of a white solid. This material was suspended in ether-hexane (1:1, 100 mL). The suspension was stirred for 15 min and then filtered. The precipitate, after drying in air, amounted to 1.56 g (81%) of the desired monocarboxylic acid 43b: NMR (CF₃CO₂D) δ 1.57 (t, 3, J = 7 Hz, CH₃), 4.67 (q, 2, J = 7Hz, CH_2CH_3), 4.9 (m, 2, OCH_2CHO), 5.38 (t, 1, J = 3 Hz, CHO), 7.83 (s, 1, aromatic H), 9.13 (s, 1, CH=N); IR (KBr) 3100-2700 (OH and CO₂H), 1735 (C=O), 1620 (w) 1580 (w), 1553 (w), 1485 (s), 1445 (s) cm⁻¹.

Ethyl 4,5-Dichloro-7-[[1-(ethoxycarbonyl)ethenyl]oxy]-6-hydroxyquinoline-3-carboxylate (42b). The ether/hexane wash from the preparation of acid 43b above was evaporated. The major component of the resulting mixture was isolated by flash chromatography²² on silica gel with 10% ether-dichloromethane. Further purification by recrystallization from butyl chloride gave the diester 42b as light yellow needles: mp 135-136 °C; NMR $(CDCl_3) \delta 1.26$ and 1.43 (t, 3, J = 7 Hz, CH_3), 4.26 and 4.48 (q, 2, J = Hz, CH_2CH_3), 5.63 and 6.20 (d, 1, J = 2 Hz, $C=CH_2$), 7.57 (s, 1, aromatic H), 8.87 (s, 1, CH=N); IR (CHCl₃) 3700 and 3520 (OH), 3010-2975 (CH), 1730 (C=O), 1645 (w), 1580 (w), 1550 (w), 1490 (s), 1455 (s) cm⁻¹.

Anal. Calcd for C₁₇H₁₅Cl₂NO₆: C, 51.02; H, 3.78; N, 3.50. Found: C, 51.24; H, 3.72; N, 3.54.

Ethyl 9,10-Dichloro-3-(chlorocarbonyl)-2,3-dihydro-1,4dioxino[2,3-g]quinoline-8-carboxylate (44b). The acid 43b (10 g, 2.69 mmol) was added over 5 min to 25 mL of stirred oxalyl chloride (freshly distilled) at 0 °C. Following the addition, the resulting suspension was stirred for an additional 30 min at 0 °C. Excess oxalyl chloride was evaporated, and the residual solid was dried at 25 °C (0.1 mm) to give the acid chloride 44b as a light yellow solid: NMR (CDCl₃) δ 1.45 (t, 3, J = 7 Hz, CH₃), 4.55 (q, 2, J = 7 Hz, CH₂CH₃), 4.71 (dd, 1, J = 3, 12 Hz, OCH₂CHO), 5.22 $(dd, 1, J = 2, 12 Hz, OCH_2CHO), 5.65 (m, 1, OCH_2CHO), 8.62$ (s, 1, aromatic H), 9.18 (s, 1, CH=N).

Ethyl 9,10-Dichloro-3-(2-chloro-1-oxoethyl)-2,3-dihydro-1,4-dioxino[2,3-g]quinoline-8-carboxylate (45b). A solution of 60 mmol of diazomethane²⁷ in 300 mL of dry ether-THF (2:1) was stirred at 0 °C under a nitrogen atmosphere. To this stirred solution was added a suspension of 7.73 g (19.8 mmol) of the acid chloride 44b in 100 mL of THF over 15 min. Stirring was continued for 1.25 h at 0 °C to effect complete conversion to diazo ketone [IR (neat) 2100 cm^{-1}]. The suspension was warmed to 20 °C, and gaseous HCl was bubbled into the suspension for 1 h, after which no diazo ketone remained (IR). The reaction mixture was slowly poured into a rapidly stirred mixture of aqueous Na₂CO₃ and dichloromethane at 0 °C. Extraction with dichloromethane gave 4.97 g (62%) of the chloro ketone 45b. A portion of this material was recrystallized from 1-chlorobutane

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to give white platelets: mp 167–170 °C dec; NMR (CDCl₃) δ 1.44 (t, 3, J = 7 Hz, CH₃), 4.5 (m, 6, OCH₂CHO, CH₂Cl, CH₂CH₃), 5.16 (dd, 1, J = 3.5, 5.4 Hz, OCH₂CHO), 7.73 (s, 1, aromatic H), 8.9 (s, 1, CH=N); IR (CHCl₃) 1732 (s), 1584 (m), 1537 (m), 1486 (s), 1447 (s), 1322 (s) cm⁻¹.

Anal. Calcd for C₁₆H₁₂Cl₃NO₅: C, 47.49; H, 2.99; N, 3.46. Found: C, 47.83; H, 2.97; N, 3.42.

Ethyl 9,10-Dichloro-3-oxiranyl-2,3-dihydro-1,4-dioxino-[2,3-g]quinoline-8-carboxylate: S*,R* Diastereoisomer 46b and R*, R* Diastereoisomer 47b. A suspension of 2.0 g (4.94 mmol) of the chloro ketone 45b in 20 mL of ethanol was stirred at 0 °C. To this suspension was added 188 mg (4.94 mmol) of NaBH₄ in small portions over 5 min. After an additional 15 min at 0 °C, 1 mL of acetone was added, and the mixture was stirred for an additional 5 min at 0 °C. Extraction with dichloromethane gave a light yellow solid. This solid was dissolved in 50 mL of THF-ethanol (1:1) at 20 °C. To this stirred solution was added 5.43 mL (5.43 mmol) of 1 N NaOH, and stirring was continued for 20 min. Extraction with dichloromethane gave 1.21 g of a light yellow solid. Flash chromatography²² on silica gel with 20% ether-dichloromethane gave 900 mg (49%) of epoxide isomers. These isomers were separated by medium-pressure chromatography on a 2.5×100 cm column of silica gel with 20% etherdichloromethane. A portion of the more mobile, major isomer 46b²⁸ was recrystallized from dichloromethane-ether to give fine white needles: mp 184–185 °C; NMR (CDCl₃) δ 1.43 (t, 3, J = 7 Hz, CH₃), 2.93 (m, 2, epoxide CH₂), 3.21 (m, 1, epoxide CH), 4.13 (m, 1, OCH₂CHO), 4.48 (q, 2, J = 7 Hz, OCH₂CH₃), 4.5 (m, 2, OCH₂CHO), 7.60 (s, 1, aromatic H), 8.86 (s, 1, CH=N).

Anal. Calcd for $C_{16}H_{13}Cl_2NO_5$: C, 51.91; H, 3.54; N, 3.78. Found: C, 52.27; H, 3.42; N, 3.71.

A portion of the less mobile, minor isomer was recrystallized from ether to give epoxide $47b^{28}$ as fine white needles: mp 136–139 °C; NMR (CDCl₃) δ 1.43 (t, 3, J = 7 Hz, CH₃), 2.93 (m, 2, epoxide CH₂), 3.28 (m, 1, epoxide CH), 4.4 (m, 3, OCH₂CHO), 4.49 (q, 2, J = 7 Hz, OCH₂CH₃), 7.62 (s, 1, aromatic H), 8.88 (s, 1, CH=N).

(S*,R*)-Ethyl 10-Chloro-3-[2-[(1,1-dimethylethyl)amino]-1-hydroxyethyl]-2,3,6,9-tetrahydro-9-oxo-1,4-dioxino[2,3-g]quinoline-8-carboxylate (50b). A suspension of 503 mg (1.36 mmol) of the epoxide 46b in 20 mL of freshly distilled trifluoroethanol was treated with 712 μ L (496 mg, 6.80 mmol) of tert-butylamine. This mixture was stirred at room temperature in a sealed flask for 72 h. The reaction mixture was diluted with ethanol, and the solvents were removed by rotary evaporation (30 °C). This was followed by addition and similar removal of a second portion of ethanol. The residue was dissolved in 5 mL of Me₂SO and treated with 0.5 mL of 20% aqueous HCl. The reaction mixture was stirred at 20 °C for 15 min, diluted by slow addition of saturated aqueous NaHCO₃ solution, heated briefly to reflux, and then cooled to 0 °C. The tan precipitate was isolated by filtration and dried. This material was suspended in a mixture of dichloromethane and ether (1:1, 20 mL) and stirred for 20 min. The product was reisolated by filtration and amounted to 401 mg ($\hat{6}8\%$) of the quinolone $50\dot{b}^{28}$ as a white powder: mp 218 °C dec (rapid heating); NMR (Me₂SO- d_6 , 300 MHz) δ 1.08 (s, 9, $(CH_3)_3C$, 1.27 (t, 3, J = 7 Hz, CH_3CH_2), 2.71 (dd, 1, J = 6, 11Hz, CH_2NH); 2.82 (dd, 1, J = 3, 11 Hz, CH_2NH), 3.33 (br, s, NH,

OH), 3.76 (m, 1, CHOH), 4.19 (q, 2, J = 7 Hz, CH₃CH₂), 4.23 (m, 1, OCH₂CHO), 4.29 (m, 1, OCH₂CHO), 4.56 (d, 1, J = 11 Hz, OCH₂CHO), 7.07 (s, 1, aromatic H), 8.39 (s, 1, --CHN).

Anal. Calcd for $C_{20}H_{25}ClN_2O_6 \cdot 0.5H_2O$: C, 55.36; H, 6.04; N, 6.46. Found: C, 55.12; H, 5.93; N, 6.33.

Characterization of the Adduct 52. In the above preparation of amino alcohol **50b**, formation of 15% of a byproduct, which was tentatively assigned structure **52**, was noted. This product was characterized as follows: $R_f 0.35 (1\% \text{ CH}_3\text{OH}/\text{CHCl}_3 (\text{NH}_3)^{39}$ silica gel; amino alcohol **50b**, $R_f 0.44$); NMR (CDCl₃) $\delta 1.17$ (s, (CH₃)₃CNH), 1.40 (t, J = 7 Hz, CH₃CH₂), 4.41 (q, J = 7 Hz, CH₃CH₂), 7.10 (s, NH), 7.38 (s, aromatic H), 9.01 (s, CH=N).

 (R^*, R^*) -Ethyl 10-Chloro-3-[2-[(1,1-dimethylethyl)amino]-1-hydroxyethyl]-2,3,6,9-tetrahydro-9-oxo-1,4-dioxino[2,3-g]quinoline-8-carboxylate (51b). Treatment of 367 mg (1.02 mmol) of epoxide 47b as described above gave 278 mg (64%) of the quinolone 51b²⁸ as a white powder: NMR (Me₂SO-d₆, 300 MHz) δ 1.05 (s, 9, (CH₃)₃C), 1.26 (t, 3, J = 7 Hz, CH₃CH₂), 2.72 (br m, 2, CH₂N), 3.33 (br s, OH, NH), 3.73 (br m, 1, CHOH), 4.18 (q, 2, J = 7 Hz, CH₃CH₂), 4.18 (br m, 1, OCH₂CHO), 4.33 (br m, 1, OCH₂CHO), 4.56 (d, 1, J = 11 Hz, OCH₂CHO), 7.04 (s, 1, aromatic H), 8.39 (s, 1, =CHN).

Anal. Calcd for C₂₀H₂₅ClN₂O₆⁺H₂O: C, 54.23; H, 6.15; N, 6.33. Found: C, 54.34; H, 5.82; N, 5.97.

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Registry No. 2, 54340-59-9; 10b, 28387-13-5; 11b, 50352-33-5; 12a, 78265-45-9; 12b, 78265-46-0; 13, 78265-47-1; 14, 78265-48-2; 15a, 59987-31-4; 15b, 78265-49-3; 16a, 78265-50-6; 16b, 78265-51-7; 17a, 78265-52-8; 17b, 78265-53-9; 18, 78265-54-0; 20, 3663-82-9; 20 acetate, 64179-44-8; 23, 50352-43-7; 25a, 78265-59-5; 27b, 78265-60-2; 26a, 78265-57-3; 26b, 78265-58-4; 27a, 78265-59-5; 27b, 78265-60-2; 28, 78265-61-9; 29, 78265-84-6; 30, 13720-94-0; 33, 78265-62-0; 36, 1014-19-3; 37, 78339-59-0; 38, 78339-60-3; 39-HC1, 78265-63-1; 40-HC1, 78265-64-2; 41a, 78265-65-3; 42a, 78265-66-4; 42b, 78265-67-5; 43a, 78265-68-1; 45b, 78265-79-2; 46a, 78265-73-3; 46b, 78265-70-0; 45a, 78265-71-1; 45b, 78265-72-2; 46a, 78265-73-3; 46b, 78265-70-8; 50a, 78265-75-5; 47b, 78265-80-2; 51a, 78265-81-3; 51b, 78265-78-8; 50a, 78265-83-5; 4-nitrocatechol, 3316-09-4; benzyl chloride, 100-44-7.

Supplementary Material Available: Complete and expanded experimental data for the other compounds indicated in the schemes (24 pages). Ordering information is given on any current masthead page.

⁽²⁸⁾ Assignment of the relative configurations of amino alcohols 48-51 is based on comparison of their NMR spectra with those reported by Howe⁵ for the amino alcohols **39** and **40**. Assignments for the epoxides **46** and **47** are based on their subsequent conversion to the above amino alcohols.

^{(29) &}quot;Chloroform (NH_3) " as a TLC or chromatography solvent was prepared by shaking chloroform with concentrated ammonium hydroxide. The chloroform layer was isolated and then used to prepare the indicated solvent mixtures.